ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date:	07.06.28	Job No.:	046	ADR Yes/No:	N	ADR Date:	AN/A	ECN#:	986
Product No.:	D119-755			Created By:	a	Approved By: 📝	M		500
Product Name:	Replacement Windo	ow Kits		Checked By:	17 12	General Manage	r Approval:		

Distribution	Reqd	Resp	Received		
Production Manager	Υ	LL	7.6		
Production Engineering Coord	Υ	DL	67.06.28 Wh.		
Director Quality Assurance	N	401			
Customer Order Processing	N				

Distribution	Reqd	Resp	Received
Customer Technical Support	N		
Marketing	N		

Reason	for	CI	hand	ae:

Release of d-part dwgs for D119-755 kits

Documents Affected:

Release

D3624 Rev. C (bubble window) D3623 Rev. A (flat window)

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	N			
	Update Blue/Pink/DSI Folder and Electronic Files	N			
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Υ	KJ		07.06.28
	Update Grey Project Binder	N			
5	Move Electronic Files	Υ	KJ		07.06.289
	Update Master Document List (MDL)	Υ	CP		67.06.28 CF
	Update Document Record (DR)	Υ	CP		67.06.28 4
8	Create/Update Change Record Form	N			
	Create/Update PPP's	N			
	Update Controlled PDF Files	Υ	KJ		07.06.28 9
	Notify TC/FAA of Change	N			
	Update QSI 021 and/or STC Approval List	N			
	Update Product Development Summary	N			
14	Update Accpac Database	Υ	KJ		07.06.28 10
	Update Access (ARC) Database	Υ	KJ		01.06.28 15
	Update/Verify ARC	N		<u> </u>	
	Update Paperwork Kits in Production	N			
	Update Qpulse/Laminated Dwgs	N			
	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21	•				

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Υ	DL		08.09.03 DL
23	Update FAI Sheets	Υ	DL	Sheet to measure depth, and thicknesses	08.09.03 01
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	Y	ĎĹ	Need tool to control shape of bubble window W/A	08.09.03 190
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	N			
30					

# Quality Assurance Actions	Reqd	Resp	Notes	Complete
31 Notify Previous Customers	N			
32 Notify Eurocopter France	N			
33				

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-D3624-2 Bubble Window. Rev.C adds the requirement for a tool to verify the shape of the window.

ECN Verified & Complete

Date: 08 91 08